



Holding Tank

Assembly & Installation Instructions

These instructions are to be read in conjunction with the drawings and instructions supplied with the options selected.

NOTE: It is important that these instructions be closely followed as holding tanks can be subject to considerable force when installed in the ground.

Excavate to the measurements shown on General arrangement drawing for primary tank, secondary tank, and holding tank. If using a concrete slab for hold down Refer to drawing number GTL-0000-13 and GTL-0000-10 for Hold Down Slab design and anchoring details. If using Duckbill anchors read the relevant drawing as supplied.

HOLDING TANK ASSEMBLY & INSTALLATION

1. Remove the access hatch of the holding tank and unpack all loose components.
2. Place the holding tank into the excavation. Position the holding tank as required by referring to the general arrangement drawing.
3. Read the relevant hold down instructions and complete the hold down connection to the slab and or duckbill anchor installation.
4. Measure and cut the DWV pipe as required to create the connection. Slide the Fernco couplings over the pipe.
5. Butt the connector pipe up to the poly stub. Slide the Fernco coupling over the joint. Tighten the clamps.
6. Once the holding tank is in the correct position and the connection is completed check that there is fall between the secondary and holding tank.
7. Check and tighten all connections and fixings.

Back-fill with clean sand around the holding tank to ground level.